

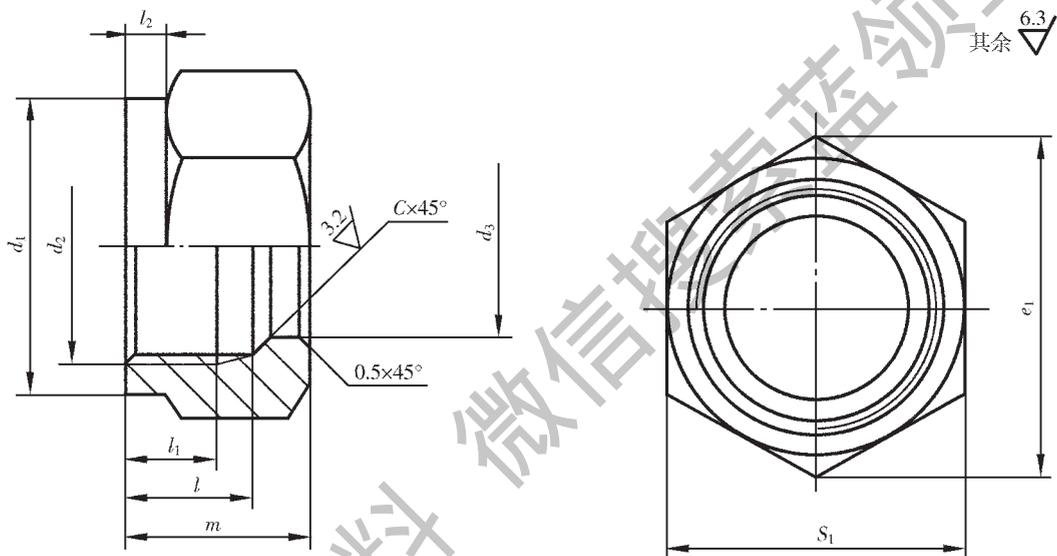
中国第一重型机械集团公司标准

## 卡套式管接头用螺母

GB 3759-83

材料：45

本标准仅适用于卡套式管接头。



标记示例：

公称压力 G 级，管子外径  $D_0$  为 14 mm 的螺母：

螺母 G14；备注栏注：GB 3759-83

mm

代 号	公 称 压 力 (MPa)	管 子 外 径 $D_0$	$d_2$	$d_1$	$d_3$		$c$	$l$	$l_1$	$l_2$	$m$	$s_1$	$e_1$	重 量 (kg/100 件)												
					公称 尺寸	极限 偏差																				
		4	M10×1	14.8	4	+0.28 +0.21	1.5	10	7	3.5	13	15	17.3	0.71												
		5			5																					
GB 3759.01		6	M12×1.25	15.8	6										1.5	11.5	7.5	4	15.5	16	18.5	1.11				
GB 3759.02		8	M14×1.5	17.8	8																		1.5	12	8.5	4
GB 3759.03		10	M16×1.5	20.8	10										1.8	14	9.5	5	18.5	21	24.2	2.31				
GB 3759.04	E (16)	12	M18×1.5	23.8	12		1.8	14	9.5	5	18.5	24	27.7	3.16												
GB 3759.05		14	M20×1.5		14														1.8	14	9.5	5	19.5	27	31.2	4.91
		16	M22×1.5	16	1.8		14	9.5	5	19.5	27	31.2	4.91													
GB 3759.06		18	M24×1.5	18										1.8					14	9.5	5	20	30	34.6	6.35	
		20	M27×1.5	20	1.8		14	9.5	5	20	30	34.6	6.35													
GB 3759.07	G (25)	22	M30×2	35.8		22								+0.40 +0.30					2	16.5	11	5.5	23	34	39.3	7.34
		25	M33×2	40.8	25	2	16.5	11	5.5	23	34	39.3	9.85													
GB 3759.08		28	M36×2		28																					
		32	M42×2	32	2	16.5	11	5.5	23	34	39.3	9.85														
GB 3759.09		34	M45×2	49.8									34		2	16.5	11	5.5								
		40	M48×2		40	2	16.5	11	5.5	23	34	39.3	9.85													
GB 3759.11		42	M52×2	59.8	42										2.5	18.5	13	6	24.5	41	47.3	11.5				
		42	M52×2	59.8	42	2.5	18.5	13	6	24.5	41	47.3	11.5													
		42	M52×2	59.8	42										2.5	18.5	13	6	24.5	41	47.3	11.5				
		42	M52×2	59.8	42	2.5	18.5	13	6	24.5	41	47.3	11.5													
		42	M52×2	59.8	42									2.5	18.5	13	6	24.5	41	47.3	11.5					
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